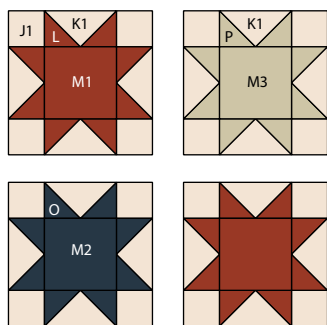
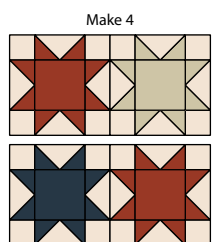


**14.** Repeat steps 2–7 with these pieces referring to Figure 16 to complete four block quarters; press.



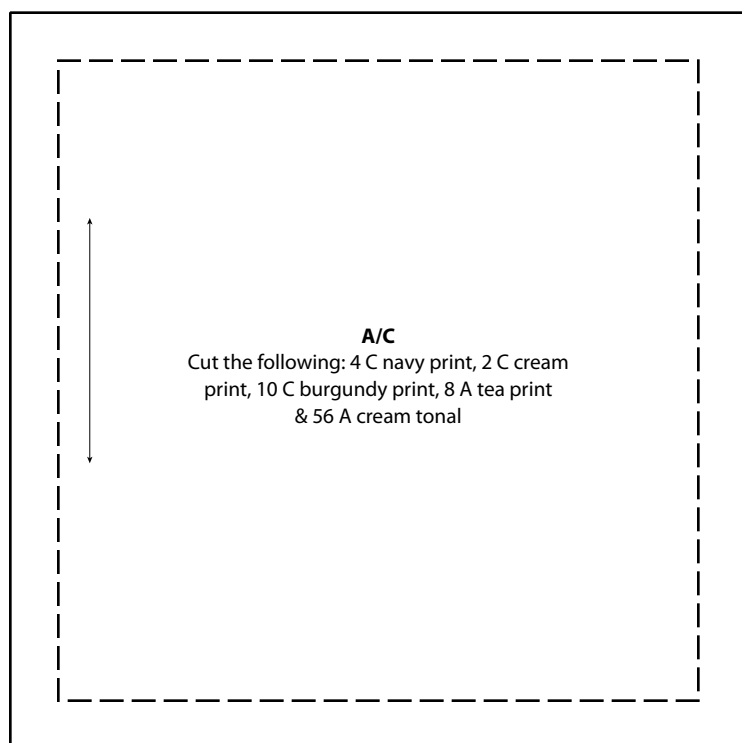
**Figure 16**

**15.** Arrange and join the block quarters to complete one Four-Patch Variable Star 3 block as shown in Figure 17; press.



**Figure 17**

**16.** Repeat steps 13–15 to complete a total of four Four-Patch Variable Star 3 blocks.

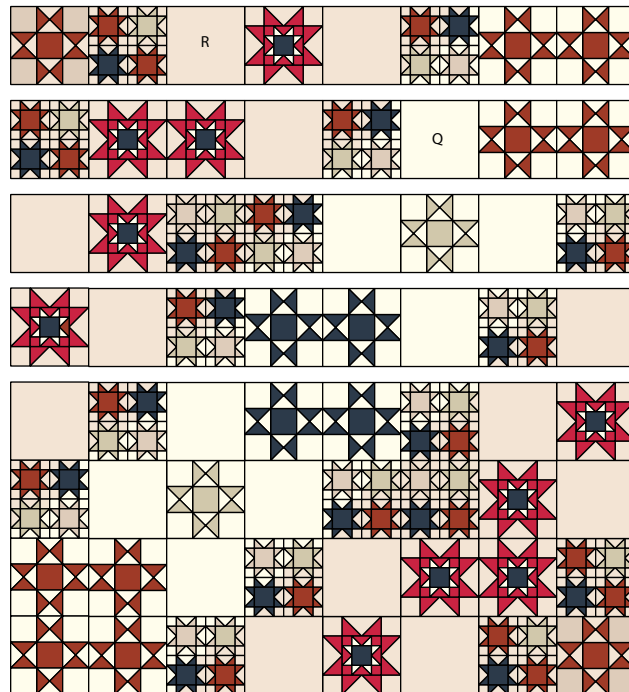


## Completing the Quilt

**1.** Arrange and join the pieced blocks in eight rows with the Q and R squares referring to the Assembly Diagram; press seams in adjacent rows in opposite directions.

**2.** Join the rows to complete the pieced top; press.

**3.** Layer, quilt and bind referring to Quilting Basics. ●



**Battle Warfare**  
Assembly Diagram 80" x 80"

When printing pattern pieces check to make sure your print settings are set to print at 100 percent and page scaling displays "None."

